# AdBlue® Quick Start Guide

## This machine requires DEF commonly known as AdBlue® to operate.

AdBlue® is a colourless non hazardous liquid which is sprayed into the exhaust system to reduce harmful engine emissions.

AdBlue® can be purchased from SCOT JCB.



Locate & identify the diesel & AdBlue® fillers. AdBlue filler has a BLUE cap.



On most machines the AdBlue® cap is unlocked with the BLUE key which should be held by the 'responsible person'.



Fill the AdBlue® tank using only high quality AdBlue® conforming to ISO 22241.1 available from Scot-JCB.



Only dispense AdBlue® using a dedicated container and dispensing equipment.

DO NOT use oil or fuel dispensing equipment as this will result in costly contamination.

**CLEANLINESS IS CRITICAL.** 



Ensure that you have an emergency pack of AdBlue® (available from Scot JCB) with the machine so you can act upon any low AdBlue® warning to avoid engine de-rate.

If the engine de-rates due to low AdBlue® it will reset if filled over 25%.



This machine uses JCB Ultra performance (API CJ4) grade engine oil.

Note the engine oil filler cap on your machine is now yellow to signify this change.



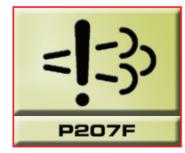


# **Warning Codes**



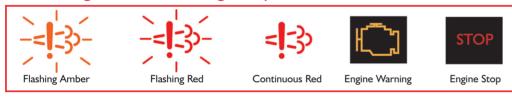
If an AdBlue® contamination warning appears on the dashboard, stop immediately, turn off the engine, and contact Scot-JCB.

Continued use with contaminated AdBlue® may cause expensive damage to the Selective Catalyst Reduction system.



- Ensure that there is sufficient AdBlue® in the machine at all times. It is recommended that every time the diesel tank is filled the AdBlue® tank is topped up.
- Act immediately on machine warnings that the AdBlue® is running low. If you delay, it could lead to the engine power reducing and the engine ultimately being limited to idle.

Progressive dash warnings for system faults & Low AdBlue ®



#### **General Information**

- Do not remove the battery isolator or leads for at least 30 seconds after the engine is switched off. The AdBlue® system purges the line from the supply module to the dosing injector to prevent crystallisation, this needs 30 seconds to complete.
- System Filter located in supply module
- Refer to your machines operators manual for further information
- Keep all AdBlue® tanks, tank necks, drums, and dispensing equipment clean to prevent contamination
- Don't allow contamination of your AdBlue® by dirt or fluids as it will damage the SCR system.
- Don't put AdBlue® in your diesel tank or vice versa if you do, do not start the engine, call Scot-JCB immediately.
- Do not dilute the AdBlue® with water or any other fluids. This may stop the machine, or cause costly damage to the after-treatment system.
- If the machine is to be stored for an extended period, ensure the AdBlue® tank is completely filled to prevent water evaporation and crystallisation.

### Storing AdBlue®

- Always use polyethylene, polypropylene, stainless steel or plastic containers for storing AdBlue®. AdBlue® can be corrosive to most metals. This applies to any funnels, jugs, pipes, pumps and other handling equipment.
- Ensure all caps on AdBlue® storage containers are screwed tight to prevent evaporation and crystallisation.
- AdBlue® will freeze at -IIC
- AdBlue® can be stored for up to 18months in a sealed container if kept between -6C & 25C and in a shaded area out of sunlight and UV radiation

### Warranty

• JCB & Scot JCB will not cover damage or failure of SCR system or fuel system due to the use of contaminated AdBlue® or fuel.



